Caliber	Model							
	Steyr-Mannlicher				Steyr-Mannlicher			
	SL	L	M	S/T	Luxus L	Luxus M	Luxus S	Match/ Sport
Standard:								
.222 Rem.	●							
.222 Rem. Mag.	●							
.223 Rem.	●							
5,6 x 50 Mag.	●							
5,6 x 57		●			●			
.243 Win.		●			●			●
.308 Win.		●			●			●
6,5 x 57			●			●		
.270 Win.			●			●		
7 x 64			●			●		
30-06 Spr.			●			●		
9,3 x 62			●					
6,5 x 68				●			●	
7 mm Rem. Mag.				●			●	
.300 Win. Mag.				●			●	
8 x 68 S				●			●	
Special:								
.22–250 Rem.		○			○			
6 mm Rem.		○			○			
6,5 x 55			○			○		
7,5 Swiss			○			○		
7 x 57			○			○		
8 x 57 JS			○					
9,3 x 64				○				
.375 H&H Mag.				○				
.458 Win. Mag.				○				

STEYR-DAIMLER-PUCH Aktiengesellschaft

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Steyr Hunting and Sporting Rifles

STEYR MANNLICHER

STEYR-MANNLICHER
Mod. SL

Calibers: .222 Rem.*, .222 Rem., Mag., .223 Rem, 5.6 x 50 Mag.

Type	Full stock	Half stock	Varmint*
Barrel length	50.8 cm (20 in)	60 cm (23½ in)	65 cm (25½ in)
Front trigger to butt length	36.5 cm (14½ in)	36.5 cm (14½ in)	36.5 cm (14½ in)
Magazine (two per rifle)	5 rounds	5 rounds	5 rounds
Trigger	double set trigger	double set trigger	double set trigger
On special order (extra charge)	single (shotgun type) trigger	single (shotgun type) trigger	single (shotgun type) trigger
Weight	approx. 2.80 kg (6.2 lbs)	approx. 2.85 kg (6.3 lbs)	max. 3.60 kg (7.9 lbs max.)
Total length	99 cm (39 in)	108 cm (42½ in)	113 cm (44½ in)

* On special order, with heavy-weight barrel, no sights

STEYR
MANNLICHER

Steyr-Mannlicher Model SL with half stock and rifle scope

Steyr-Mannlicher Model SL with full stock

Steyr-Mannlicher Model SL with half stock, heavy-weight barrel, no sights and rifle scope. This model for game-target shooting.

STEYR-MANNLICHER
Mod. L

Calibers: 5.6 x 57*, .243 Win.*, 308 Win.* Standard
.22-250 Rem., 6 mm Rem.

Type	Full stock	Half stock	Varmint*
Barrel length	50.8 cm (20 in)	60 cm (23½ in)	65 cm (25½ in)
Front tigger to butt length	36.5 cm (14½ in)	36.5 cm (14½ in)	36.5 cm (14½ in)
Magazine (two per rifle)	5 rounds	5 rounds	5 rounds
Trigger	double set trigger	double set trigger	double set trigger
On special order (extra charge)	single (shotgun type) trigger	single (shotgun type) trigger	single (shotgun type) trigger
Weight	approx. 2.80 kg (6.2 lbs)	approx. 2.85 kg (6.3 lbs)	max. 3.60 kg (7.9 lbs)
Stock	rubber butt pad	rubber butt pad	rubber butt pad
Stock finish	oil rubbed	oil rubbed	oil rubbed
Total length	101 cm (39¾ in)	110 cm (43¼ in)	115 cm (45¼ in)

* On special order, with heavy-weight barrel, no sights

MANNLICHER

Steyr-Mannlicher Model L with half stock and rifle scope

Steyr-Mannlicher Model L with full stock

Steyr-Mannlicher Model L with half stock, heavy-weight barrel, no sights and rifle scope.
This model for game-target schooting.

STEYR-MANNLICHER
Mod. M

Calibers: 6.5 x 57, .270 Win., 7 x 64*, .30-06 Spr. 9.3 x 62 Standard
6.5 x 55, 7.5 Swiss, 7 x 57, 8 x 57 JS

Type	Full stock	Half stock
Barrel length	50.8 cm (20 in)	60 cm (23½ in) 65 cm* (25½ in)
Rear stock length	36.5 cm (14½ in)	36.5 cm (14½ in)
Magazine (two per rifle)	5 rounds	5 rounds
Trigger	double set trigger	double set trigger
On special order (extra charge)	single (shotgun type) trigger	single (shotgun type) trigger
Weight	approx. 3.10 kg (6.8 lbs)	approx. 3.15 kg (6.8 lbs)
Stock	ventilated recoil pad	ventilated recoil pad
Stock finish	oil rubbed	oil rubbed
Total length	101 cm (39¼ in)	110 cm (43¼ in)

Mod. M
Left handed action

Calibers: 7 x 64; .30-60 Spr. Standard

Technical data as above

MANNLICHER

Steyr-Mannlicher Model M with full stock and rifle scope

Steyr-Mannlicher Model M with half stock

Model M left-handed action, half stock with rifle scope

STEYR-MANNLICHER
Mod. M "Professional"

Calibers: 6.5 x 57, .270 Win., 9.3 x 62, 7 x 64*,
.30-06 Spr. Standard
8 x 57 JS, 7 x 57, 6.5 x 55, 7.5 Swiss

Type	Half stock
Barrel length	60 cm (23½ in) (extra charge with 65 cm*) (25½ in)
Front trigger to butt length	36.5 cm (14½ in)
Magazine (two per rifle)	5 rounds
Trigger	set trigger
On special order (extra charge)	shotgun type trigger
Weight	approx. 3.40 kg (7.5 lbs)
Stock	ventilated recoil pad
Total length	109 cm (43¼ in)

The "Professional" can be delivered with parkerized finish ordered in the caliber .270 Win. or .30-06 Spr. Otherwise you can have every caliber of the Steyr-Mannlicher M-line with blued action and green synthetic stock.

STEYR MANNLICHER

Model M "Professional" half stock with rifle scope

Model M "Professional"

STEYR-MANNLICHER
Mod. S and S/T

Model S calibers: 6.5 x 68, 7 mm Rem. Mag., .300 Win. Mag., 8 x 68 S — Standard
9.3 x 64, .375 H & H Mag.
Model S/T calibers: 9.3 x 64, .375 H & H Mag., .458 Win. Mag.

Type	Half stock Model S	Half stock Model S/T
Barrel length	65 cm (29½ in)	65 cm (25½ in) (with cal. .458 Win. Mag. optional, also 60 cm) (23½ in)
Rear stock length	36.5 cm (14½ in)	36.5 cm (14½ in)
Magazine (two per rifle)	4 rounds	4 rounds
Trigger	double set trigger	double set trigger
On special order (extra charge)	single (shotgun type) trigger	single (shotgun type) trigger
Weight	3.80 kg (8.4 lbs)	4.10 kg (9 lbs)
Sights	post front sight	wide open V-type rear sight with silver post and bead. No front sight hood
Stock	(double) ventilated recoil pad	(double) ventilated recoil pad
Stock finish	oil rubbed	oil rubbed
Total length	115 cm (45¼ in)	115 cm (45¼ in)

STEYR MANNLICHER

Steyr-Mannlicher Model S with half stock

Steyr-Mannlicher Model S with half stock and stock-magazine

Steyr-Mannlicher Model S/T with half stock

STEYR-MANNLICHER
Luxus Mod. L

Caliber: 5.6 x 57, .243 Win., .308 Win., 22–250 Rem., 6 mm Rem.		Standard
Type	Full stock	Half stock
Barrel length	50.8 cm (20 in)	60 cm (23½ in)
Length of pull	36.5 cm (14½ in)	36.5 cm (14½ in)
Magazine	3 rounds	3 rounds
Battue magazine (optionally)	6 rounds	6 rounds
Trigger	combination set trigger (shot gun type trigger with French trigger)	combination set trigger (shot gun type trigger with French trigger)
Weight	3.1 kg, approx.	3.3 kg, approx.
Stock	ventilated recoil pad	ventilated recoil pad
Stock finish	oil rubbed	oil rubbed
Length overall	100 cm (39½ in)	109 cm (43 in)

STEYR MANNLICHER

Model L de luxe with full stock

Model L de luxe with half stock

STEYR-MANNLICHER
Luxus Mod. M

Calibers: 6.5 x 57, .270 Win., 7 x 64*, .30-60 Spr. Standard
6.5 x 55, 7.5 Swiss, 7 x 57

Type	Full stock	Half stock
Barrel length	50.8 cm (20 in)	60 cm (23½ in) (65 cm*) (25½ in)
Front trigger to butt length	36.5 cm (14½ in)	36.5 cm (14½ in)
Magazine	3 rounds	3 rounds
On special order battue magazine	6 rounds	6 rounds
Trigger	combination trigger (shotgun set trigger)	combination trigger (shotgun set trigger)
Weight	approx. 3.3 kg (7.3 lbs)	approx. 3.5 kg (7.7 lbs)
Stock	ventilated recoil pad	ventilated recoil pad
Stock finish	oil polished	oil polished
Total length	102 cm (40½ in)	111 cm (43¼ in)

STEYR MANNLICHER

Model "de Luxe" M with half stock and engravings

Model "de Luxe" M with full stock and rifle scope

STEYR-MANNLICHER

Luxus Mod. S

Caliber: 6.5 x 68.7 mm Rem. Mag., .300 Win. Mag., 8 x 68 S	Standard
Type	Half stock
Barrel length	65 cm (25½ in)
Front trigger to butt length	36.5 cm (14½ in)
Magazine	3 rounds
Trigger	combination set trigger (shotgun-type trigger with French trigger)
Weight	3.65 kg (8 lbs)
Front sight	flat top post
Stock	ventilated recoil pad
Stock finish	oil rubbed
Length overall	115.5 cm (45½ in)

STEYR MANNLICHER

Model "de Luxe" S with half stock

Model "de Luxe" S with half stock and rifle scope

Engraving
Stock Carving

Fine engraving and scrollwork turn a functional rifle into a thing of beauty and endow it with an individual note of its own.

If desired, the Steyr-Mannlicher- and Steyr-Mannlicher Luxus model series can be provided with superb handcrafted engravings and scrollwork.
You are free to choose between the standard engraving A or the de luxe engraving B.

Flat-cut game scenes with oak-leaf scrollwork borders
Standard engraving A:

Relief-cut game scenes with oak-leaf scrollwork borders
de luxe engraving B:

With the Steyr-Mannlicher, the engraving comprises the:
receiver, bolt handle and bolt shroud; with the Steyr-Mannlicher Luxus the:
receiver, bolt handle, bolt shroud, magazine base plate and trigger guard.

The oil-rubbed stocks are (optionally) available with stock-engravings and carving. The stock carving replaces the checkering on the fore-end of the stock and on the pistol grip.
The right-hand side of the butt stock can be provided in addition with a game motif boardered by oak-leaf scrollwork.

The buyer is free to choose between three types of stock engraving and carving:

A: On the fore-end and pistol grip instead of checkering.
B: Game scenes boardered by oak-leaf scrollwork on the right-hand side of the butt stock.
C: A combination of the options A and B.

Steyr-Mannlicher engraving Type A "Standard"

Steyr-Mannlicher engraving Type B "De Luxe"

Stock-engraving and carving C = A + B

STEYR-MANNLICHER
Sport and Match UIT

Calibers: .308 Win. .243 Win.		Standard
Type	Sport	Match UIT
Barrel length	65 cm (25½ in)	65 cm (25½ in)
Rear stock length to be regulated	from 32.5 (12¾ in) to 35.5 cm (14 in)	from 32.5 (12¾ in) to 35.5 cm (14 in)
Magazine (two per rifle)	5 rounds	5 rounds
On special order (extra charge)	10 rounds	10 rounds
Trigger	single (shotgun type) trigger	single (shotgun type) trigger
Total weight of rifle	3.90 kg (8.6 lbs)	4.90 kg (10.8 lbs)
Sights	folding leaf rear sight	peep sight
Scope mount	slide on mount for scopes with 26 mm Ø (1") and for scopes with 30 mm Ø	
Stock	synthetic/ walnut wood	walnut wood
Total length	113 cm (44½ in)	113 cm (44½ in)
Accessories:		non-glare strap

STEYR MANNLICHER

Model Sport with synthetic stock and rifle scope

Model Sport with wooden stock

Model Match UIT

Scope Mounts

The simple, quick detachable original Steyr-swing mount has been specially developed for the Steyr-repeaters. Every Steyr-hunting rifle is provide with a drilled and tapped receiver, with the holes closed by blank screws. The scope is placed on the mount at an angle of 45°, whereupon its rear end is pivoted towards the barrel until its slots into place and is secured by means of a slide at the rear mounting base. With some practice, the scope can be mounted and detached rapidly and noiselessly.

When placing your order, please state the rifle model.

STEYR MANNLICHER

Types of Steyr-swing mounts:
European mount (detachable)
for scopes with 26 mm and 1"Ø (ring-type mount)
for scopes with 30 mm Ø (ring-type mount)

USA-mount (non-detachable) for scopes with 26 mm and 1" Ø (ring-type mount)

for scopes with mounting rail (Vee-block type mount)

STEYR MANNLICHER